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Environmental Manual	Issue No: 1
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Procedure Title: Environmental Policy	Signed:

ENVIRONMENTAL POLICY

Graham Holmes Astraseal whilst undertaking the manufacture of PVCu windows, doors, glass sealed units and aluminium products accept responsibility for achieving good environmental practice whilst operating in a sustainable manner. As well as providing our customers with high quality products it is incumbent upon us to use our best endeavours to safeguard the environment. Astraseal are committed to continual improvement of our environmental performance as an integral function of our corporate strategy and through operating methods in every aspect of the business.

In meeting the environmental objectives we will:

- Take all measures necessary to prevent pollution.
- Comply with all environmental legislation and any unique requirements that apply to our operations.
- Regularly review, set and measure environmental objectives and targets. With a view to continual improvement in our environmental performance.
- Minimise the material waste from our production by the use of optimised computer based planning.
- Recycle all waste possible.
- Plan all changes in our production processes with a view to improving energy and water usage efficiency.
- Plan vehicle movements, such that they are minimised and by means of planned maintenance, ensure that our vehicles emissions are minimised.
- Encourage and assist where possible in the use of public transport for journey's to company premises, sites and meetings.
- Co-operate with customers and agencies so that the environment becomes part of our decision making process.
- Communicate to our clients via our Web site this Environmental Policy and also to all members of the company and to undertake the appropriate training if deemed necessary.
- De-construct waste in such a way as to segregate various material components for ease of identification and recycling.
- Where possible, purchase products that minimise environmental damage and assess the performance before introduction into the product range. Develop sustainable supply chains by using suppliers wherever appropriate that have environmental standards compatible with our own, and to implement the Astraseal Procurement Policy.
- Investigate complaints concerning the possible breach of the environmental policy and implement solutions.

The company will conduct The Environmental Policy in a manner that will sustain the achievement of the International Environmental Management Standard ISO 14001-2015 with mindness to the fact that the environment encompasses the interaction of all living species, climate, weather, and natural resources that affect human survival and economic activity.

This document will always be reviewed every year by directors at the Annual Review Meeting



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A. McKeown
Managing Director